WIELAND

THE ESSENTIAL PART OF YOUR SOLUTION

WILAPLAT Base Metal Baths

RH 1 Nickel Bath

Article No. 3050400102 (Ready for Use)

Description

Good dispersion and surface smoothing efficiency are the characteristic features of this bath. Being able to apply the process at room temperature is also an advantage.

Application

The Bright Nickel Bath is for use in a conventional electro-plating unit such as the WILAPLAT system. After nickel pre-plating [adhesion layer], bright nickel plating can begin immediately without any need for intermediary rinsing.

Operating Data

Temperature	18-30°C
Exposure Time	2-5 minutes
Voltage	1.8-4.0 volts
pH Value	3.5-4.0 , if required adjust with sulphuric acid
Movement	Movement of electrolyte or work pieces required
Anodes	Pure Nickel
Tank Material	Plastic, porcelain, plastic (PE, PVC etc.)

Supply Form

Ready for use solution

Regeneration

Not worthwhile

Warning!

Chemicals and materials used in electro-plating techniques can be corrosive or poisonous. During use, storage, transportation and disposal the relevant guidelines must be observed.

For further information see the EEC Safety Data Sheets

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